**D.E.R.™ 383**
Liquid Epoxy Resin

**Description**
D.E.R.™ 383 Liquid Epoxy Resin is a reaction product of epichlorohydrin and bisphenol A.

**Introduction**
D.E.R. 383 Epoxy Resin is a liquid epoxy resin processed to give low viscosity without the use of diluents. The physical strength, toughness, excellent adhesion, chemical resistance and low shrinkage have established liquid epoxy resins as major raw materials for high quality solvent-free coatings, linings, industrial flooring, groutings and concrete reinforcements. They may also be used for tooling, encapsulation, adhesives, filament winding and laminates. D.E.R. 383 Resin can also serve as a basis for advanced polymers for a variety of solvent-borne, water-borne and UV-curable resins.

A wide variety of curing agents is available to cure this liquid epoxy resin at ambient conditions. The most frequently used curing agents are aliphatic polyamines, polyamides, and modified versions of these. Elevated temperatures cures are necessary and long post-cures required to develop full end properties if anhydride or catalytic curing agents are employed.

**Typical Applications**
This product is suitable for use in applications such as:
- Adhesives
- Casting and Tooling
- Civil Engineering
- Composites
- Automotive Coatings
- Marine and Protective Coatings
- Photocure Coatings
- Potting and Encapsulation

**Typical Properties**

<table>
<thead>
<tr>
<th>Property(1)</th>
<th>Value</th>
<th>Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxide Equivalent Weight (g/eq)</td>
<td>176 – 183</td>
<td>ASTM D-1652</td>
</tr>
<tr>
<td>Epoxide Percentage (%)</td>
<td>23.5 – 24.4</td>
<td>ASTM D-1652</td>
</tr>
<tr>
<td>Epoxide Group Content (mmol/kg)</td>
<td>5460 – 5680</td>
<td>ASTM D-1652</td>
</tr>
<tr>
<td>Color (Platinum Cobalt)</td>
<td>125 Max.</td>
<td>ASTM D-1209</td>
</tr>
<tr>
<td>Viscosity @ 25°C (mPas)</td>
<td>9000 – 10500</td>
<td>ASTM D-445</td>
</tr>
<tr>
<td>Hydrolyzable Chlorine Content (ppm)</td>
<td>500 Max.</td>
<td>ASTM D-1726</td>
</tr>
<tr>
<td>Water Content (ppm)</td>
<td>700 Max.</td>
<td>ASTM E-203</td>
</tr>
<tr>
<td>Density @ 25°C (g/ml)</td>
<td>1.16</td>
<td>ASTM D-4052</td>
</tr>
<tr>
<td>Epichlorohydrin Content (ppm)</td>
<td>5 Max.</td>
<td>DowM 101321</td>
</tr>
<tr>
<td>Shelf Life (Months)</td>
<td>24</td>
<td></td>
</tr>
</tbody>
</table>

(1) Typical properties, not to be construed as specifications.
The Dow Chemical Company provides its customers with a product specific Material Safety Data Sheet (MSDS) or Safety Data Sheet (SDS) to cover potential health effects, safe handling, storage, use and disposal information. Dow strongly encourages its customers to review the MSDS or SDS on its products and other materials prior to their use.

This liquid epoxy resin is supplied in bulk or in 240 kg tight-head drums. The resin should be stored in dry place in its original closed packaging. This low viscosity epoxy resin should retain its chemical properties for a period of at least 24 months.

For further handling information, consult the Dow brochure entitled, DOW Epoxy Resins Product Stewardship Manual, Safe Handling and Storage, Form No. 296-00312 and the technical bulletin, Product Coding, Shelf-life and Storage Stability, Form No. 296-01657.

D.E.R.™ 383 Liquid Epoxy Resin can crystallize. This reversible, physical phenomena can be greatly avoided by storing the resin at temperatures not below 25°C. For additional information also consult the technical bulletin, Crystallization of Liquid Epoxy Resins, Form No. 296-01652.

The Dow Chemical Company has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis of our Product Stewardship philosophy by which we assess the health and environmental information on our products and then take the appropriate steps to protect employee and public health and the environment. The Dow Chemical Company has enduring commitments to Responsible Care® in the management of chemicals worldwide. Our Product Stewardship program rests with every individual involved with Dow products from the initial concept and research to the manufacture, sale, distribution, and disposal of each product.

Dow encourages its customers and potential users of Dow products to review their applications for such products from the standpoint of human health and environmental quality. To help ensure that Dow products are not used in ways for which they were not intended or tested, Dow personnel are available to assist customers in dealing with ecological and product safety considerations. Your Dow sales representative can arrange for the proper contacts. Dow literature, including MSDS or SDS, should be consulted prior to the use of Dow products.

Dow will not knowingly sell or sample any product or service (“Product”) into any commercial or developmental application that is intended for:

(a) permanent (long term) contact with internal body fluids or internal body tissues. Long term is a use which exceeds 72 continuous hours (except 30 days for PELLETHANE™ Polyurethane Elastomers);

(b) use in cardiac prosthetic devices regardless of the length of time involved (cardiac prosthetic devices include, but are not limited to, pacemaker leads and devices, artificial hearts, heart valves, intra-aortic balloons and control systems and ventricular bypass assisted devices);

(c) use as a critical component in medical devices that support or sustain human life; or

(d) use specifically by pregnant women or in applications designed specifically to promote or interfere with human reproduction.

Additionally, all Products intended for use in pharmaceutical applications must pass the then current Pharmaceutical Liability Guidelines. For additional information please contact your regular Dow representative.
Food Contact Applications

When properly formulated and cured for food contact applications, this resin will comply with the U.S. Food, Drugs and Cosmetics Act as amended under Food Additive Regulation 21 CFR 175.300 (b)(3)(viii)(a); “Epoxy resins, as basic polymer”. This use is also subject to good manufacturing practices and any limitations specified in each regulation. Please consult the regulations for complete details.

If your applications include food contact requirements, please contact your Dow representative for further information and forthcoming EC regulations. Also consult the Dow data sheet entitled, Food Additive Status for Epoxy Resins, Curing Agents and Epoxy Novolac Resins, Form No. 296-01425.

Regulatory Status

This epoxy resin is regarded as a polymer according to the 6th Amendment of Council Directive 67/548/EEC and as substances according to Council Directive 92/32/EEC of 30 April 1992; the 7th Amendment of that same directive. The substance has been reported to the European Commission as No-Longer Polymer (NLP), is registered under NLP number 500-033-5, and is, therefore, exempt from the European Inventory of Existing Chemical Substances (EINECS). In addition, Dow confirms that the chemicals and intentional additives which form the basis of this product are listed on EINECS.

For more information on the regulatory status of this product, please refer to the MSDS or SDS for this product.

Chemical Inventory Listing

<table>
<thead>
<tr>
<th>CAS Number(1)</th>
<th>25085-99-8 (25068-38-6)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Europe</td>
<td>EINECS</td>
</tr>
<tr>
<td>United States</td>
<td>TSCA</td>
</tr>
<tr>
<td>Canada</td>
<td>DSL</td>
</tr>
<tr>
<td>Australia</td>
<td>AICS</td>
</tr>
<tr>
<td>Japan</td>
<td>ENCS</td>
</tr>
<tr>
<td>Korea</td>
<td>KECI</td>
</tr>
<tr>
<td>Philippines</td>
<td>PICCS</td>
</tr>
<tr>
<td>China</td>
<td>SEPA</td>
</tr>
</tbody>
</table>

(1) Please refer to the MSDS or SDS for this product to ensure this CAS number is consistent with the product(s) you use.

Contact information:
North America: 800-441-4369
+1-989-832-1426
+1-989-832-1465 (fax)
Mexico: +1-800-441-4369
Brazil: +55-11-5188-9222
+55-11-5188-9749 (fax)
Europe: +800-3-694-6367
+32-3-450-2240
+32-3-450-2815 (fax)
Asia Pacific: +800-7776-7776
+800-7779-7779 (fax)
+60-3-7958-3392
+60-3-7958-5598 (fax)

* except Indonesia and Vietnam
http://www.dowepoxy.com

Notice: No freedom from any patent owned by Dow or others is to be inferred. Dow assumes no obligation or liability for the information in this document. The information provided herein is presented in good faith and is based on the best of Dow’s knowledge, information, and belief. Since use conditions at non-Dow facilities are beyond Dow’s control and government requirements may differ from one location to another and may change with time, it is solely the Buyer’s responsibility to determine whether Dow’s products are appropriate for the Buyer’s use, and to assure the Buyer’s workplace, use, and disposal practices are in compliance with applicable government requirements. Consequently, Dow assumes no obligation or liability for use of these materials and makes no warranty, express or implied. The user of the information provided is solely responsible for compliance with any applicable government requirements. NO WARRANTIES ARE GIVEN; ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ARE EXPRESSLY EXCLUDED.