

## Technical Data Sheet

Revision Date: 2017-06-30  
Name: WANNATE<sup>®</sup> PM-700

NO. WHPU\_0022  
Version: 6.0

### Application

WANNATE<sup>®</sup> PM-700 is high functionality, high viscosity isocyanate. It can be used the production of rigid PU foam and polyisocyanurate foams; particularly fit for continuous production of laminated polyisocyanurate slabstock foams. WANNATE<sup>®</sup> PM-700 can improve cell homogeneity and dimensional stability of foams and the compressive strength vertical to the foaming direction. The flame retardancy of polyurethane and polyisocyanurate foams also shows some improvement.

### Typical physical and chemical properties

Item(s)	Specifications
Appearance	Brown Liquid
Viscosity(25°C)/ (mPa · s)	620~850
NCO Content/%	30.0~32.0
Density (25°C) / (g/cm <sup>3</sup> )	1.220~1.250
Acid Content/%	≤0.030
Hydrolysable Chlorine/%	≤0.20

### Package(s)

210L iron drums, 250kg/drum

### Storage

Since WANNATE<sup>®</sup> PM-700 is a reactive chemical, reaction with atmospheric moisture happens easily and leads to the formation of insoluble ureas and carbon dioxide gas, which can result in pressure build-up in closed containers and viscosity increase of the product. Containers must therefore be absolutely dry and carefully sealed after congested with nitrogen.

Containers of WANNATE<sup>®</sup> PM-700 should be kept properly closed and stored indoors at ambient temperature (15~35°C) in a well-ventilated area. Storage at low temperature (below

5°C) may lead to some crystallization; this material must, therefore, be protected from frost. If crystallization does occur, the material should be heated by rolling the drum in a hot air oven at 70-80°C to melt it out, and should then be thoroughly agitated before use. Melting in a water bath is not recommended.

Extended storage at temperatures above 50°C is not recommended to prevent from the formation of insoluble solids and viscosity increase.

## **Shelf Life**

Under recommended storage conditions, the shelf life of WANNATE<sup>®</sup> PM-700 is one year since the date of production.

**For more information about safety and environment, please refer to our SDS or contact our customer service center.**

## **Version information:**

Date of first issue : June 6 ,2013

Date of 1<sup>st</sup> revise: Feb 6, 2015 Reason for revision : The need of product classification

Date of 2<sup>nd</sup> revise : May 5, 2015 Reason for revision: A change of company address

Date of 3<sup>rd</sup> revise : Aug.18, 2015 Reason for revision: Unified the template of TDS

Date of 4<sup>th</sup> revise: May 31, 2016 Reason for revision: Change of product standard.

Date of 5<sup>th</sup> revise: June 30, 2017 Reason for revision: Change of company LOGO.

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## **For further information please contact us:**

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The information provided here is for reference only. The specification will be provided in the quality certificate or in the contract. It is the user's responsibility to test the material and its suitability for a process. We have no control over what another party does with the material and we cannot take any responsibility for another party's action. Nor will we be responsible for any indirect damages while using our products. The user is welcome to contact our customer and technical service center with questions on our products.