

Aqueous Polyurethane Dispersion

Technical Data Sheet

Name: Adwel® 1865
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NO. WHSM_1865
Version: 1.1

Product Description

Adwel® 1865 is an aqueous anionic aliphatic polyurethane dispersion for one-component automotive interior adhesive. Adwel® 1865 possesses advantages of low heat activated temperature, excellent initial tacky and excellent heat resistance. Solvent: <1% acetone. It's APEO, organotin and organic amine neutralizing agent free. Biocide: CMIT/MIT 3:1 14ppm and MBIT 200ppm.

Properties

1. Low heat activated temperature
2. Excellent initial tacky property
3. Excellent bonding strength
4. Excellent heat resistance

Characteristic data *

Property	Value	Unit	Method
Appearance	Milky white liquid		
Weight Solids	50±1	%	WHPU/T011-571-2017 (5cm,150°C,20min)
pH	6.0-9.0		GB/T 14518-1993
Viscosity	500-3000	mPa·s	GB/T 2794-2013 (Brookfield,LV,63#,30rpm)
Density	1.04-1.09	g/cm ³	GB/T4472-2011
Activated temperature	55-60	°C	SP-WHSM-07-1028
MFFT	Approx. 10	°C	SP-WHSM-07-1029

*These properties are typical but do not constitute specifications.

Handling and Precautions

1. If the product needs to be diluted, we recommend deionized water must be used; Tap water may cause flocculation or demulsification.

Adwel[®] 1865



2. If the product needs to be mixed with other products, compatibility and storage stability must be tested.

Storage

The validity of this product is 6 months and performance must be assessed if the product exceeds the shelf life. The product should be stored above 5°C and below 30°C. Temperature below 5°C will cause viscosity increase or irreversibly damage. Prolonged storage at high temperature will have negative impacts on products and may cause sedimentation or coagulation. The product should be protected from direct sunlight with the integrity of the packaging to avoid skinning. It is strongly suggested to filter before further application as skinning or gel may form inevitably during storage and transport.

Disclaimer: Wanhua Chemical Group Co., LTD. recommends that customers should check with Materials Safety Data Sheet (MSDS) for details about safety instructions. We also suggest that you contact the suppliers of other materials used in our recommended formulations and consult appropriate health and safety regulations prior to use. The information contained herein is believed to be reliable. However, nothing in this technical sheet should be considered as a representation of warranty, express or implicit, regarding the product characteristics, application, quality, safety, merchantability or fitness for a particular purpose. Nothing contained herein is to be considered as permission, recommendation, nor as an inducement to practice any patented invention without permission of the patent owner.

This is a trial product. Further information may be compiled in the future. Commercialization and continued supply of this material are not assured.