
NUMBER 4838-2 (Supersedes 4838-1)

Fungitrol™ 720 fungicide

Fungicide

EPA Registration No. 1529-41

Description

Fungitrol 720 fungicide has 20% IPBC active ingredients in a non-aqueous system, and offers highly effective, broad-spectrum protection against degradation, discoloration and defacement caused by mold, mildew and algae.

Key Attributes

- Universal – Compatible with aqueous and non-aqueous formulations
- Low VOC Carrier
- Odor Free
- Color Stable
- Freeze-Thaw Stable
- Patented Technology

Applications and Usage Notes

Fungitrol 720 fungicide is used primarily as a dry-film mildew protector for paint, coatings, stains, etc. Other applications include adhesives, metalworking fluids and printing inks. It is easily incorporated into water-based or solvent-based formulations. It can be added efficiently at the appropriate formulation stage (i.e., prior to letdown). The product exhibits good stability with ionic surfactants and emulsifiers.

Adhesives

Fungitrol 720 fungicide can be used as an additive to non-medical, non-food use natural and synthetic adhesive formulations and caulks to prevent the growth of fungal organisms in the material both in the wet state and on the dry film of the finished product. Recommended use levels are between 0.125 – 1.25% wet formulation weight. This product should be added toward the end of the production cycle with good agitation to ensure a uniform distribution. For example, to inhibit the growth of mildew on latex-based wall cover adhesive for a non-food area add 1.0% (10 lbs. of Fungitrol 720 fungicide per 1000lbs. of latex-based adhesive formulation) of this product to the latex-based formulation.

Aqueous Metalworking, Cutting, Cooling and Lubricating Concentrates

To inhibit the growth of fungi in an aqueous metalworking, cutting, cooling or lubricating fluid, add 0.15 – 0.5% of this product to the diluted fluid (0.5 gallons per 100 gallons of solution or 5 liters per 1000 liters). This product may be added to the fluid at the time it is prepared (diluted) or to the reservoir (sump) containing the fluid after it is put into use. If it is added to the reservoir, the fluid should be circulated after addition to ensure mixing.

Cordage

Fungitrol 720 fungicide may be used as a mildewcide in both aqueous and solvent-based process formulations, which coat cordage. Typical use levels of this product will range from 0.25 – 5% of such formulations used in processing the cordage. This product should be added to the process formulation at the end of the production cycle with good



agitation to prevent possible mechanical losses and to ensure a uniform distribution. As an example, to inhibit the growth of mildew on cordage intended for a non-food area, add 2.5% (25 lbs. Fungitrol™ 720 fungicide per 1000 lbs. of process formulation) of this product to the process formulation.

Inks

Fungitrol 720 fungicide may be used in aqueous-based ink solutions for protection of these solutions against attack by fungal organisms. It is recommended that this product be added at the end of the production cycle with good agitation. This product will generally impart protection when used at levels of 0.25 – 3% of active ingredient based on the formula weight.

Plastics and Plastic Coatings

Fungitrol 720 fungicide may be used to prevent surface mildew growth on plastic items such as shower curtains, cable and wire insulation and sun umbrellas. Intended plastics include polymers such as PVC. Use levels of 0.25 – 5.0% by weight of the plastic are generally adequate. This product should be dispersed in the plasticizer or color concentrate before it is incorporated into the resin to ensure a uniform distribution. Use of this product is not recommended if the heat of processing is above 350°F for prolonged periods, nor should it be used in a plastic that will be in contact with food or medical device applications.

Paper Coatings

Fungitrol 720 fungicide may be used as a mildewcide in both aqueous and solvent-based coatings, which are applied to paper and cardboard substrates. This product can be used to prevent mold and mildew from growing on products such as: corrugated cardboard or soap wrappers, wall covers, non-food contact packaging materials and non-food contact paper tapes. Use levels of this product range from 0.25 – 3.75% of this product by weight. This product should be added at the end of the production cycle and with good agitation to prevent possible mechanical losses and to ensure uniform distribution. As an example, to inhibit growth of mildew on corrugated cardboard intended for a non-food packaging, add 2.5% (25lbs. Fungitrol 720 fungicide per 1000 lbs. of coating material) of this product to the coating material formation.

Wood Preservation

Fungitrol 720 fungicide is a liquid designed for use as a wood preservative for use in above-ground applications, 1.5 – 6.0%. All recommendations of use levels are in percentage by weight, and refer to this product. Dosage ranges are given for the various applications to indicate the approximate levels for a particular application. Exact level of use should be determined by field trials.

Fungitrol 720 fungicide may be applied from solvent solutions or aqueous dispersions to new lumber, plywood, particle board, etc., to prevent the growth of mildew, sapstain and wood rot on these substrates. This product is recommended for use on wood in above-ground use only.

Treatment solutions may be prepared by diluting this product in alcohols or aromatic solvents or by dispersion in water. Levels of 1.5 – 6.0% of this product are suggested depending upon the severity of conditions for end-use and the extent of time that protection is required.

For freshly sawn lumber, a concentration of 1.5% of this product is suggested as a starting level. A one minute dip at ambient temperatures in a solution or aqueous dispersion containing 1.0% of this product should be adequate to control the development of mildew and sapstain organisms on the lumber. Because of the great variation in susceptibility of fresh sawn lumber relating to the type of wood, sawing and storage techniques, conditions of humidity, method of treatment, etc., it is usually necessary to carry out field tests to determine the most appropriate means of application and the optimum concentration of this product to be used within the range specified.

For best results, lumber should be treated within twenty-four hours after it is sawed. The lumber should be completely immersed in the treating bath, and the treating vat designed to permit easy immersion and removal and to minimize spillage. The vat may be cleaned by emptying and rinsing with a suitable solvent or by use of a detergent solution. To add additional product while treating, first prepare the proper solution or emulsion in a separate container (of wood, plastic or stainless steel construction) and added to the treating vessel.

After treatment, lumber should be stacked in a properly maintained seasoning yard with good drainage so that no water will accumulate in any area. The yard should be kept free from weeds and vegetation, which may hold moisture and promote growth of decay and stain producing fungi. All debris and lumber scraps should be removed from the area. A properly laid out yard should take advantage of prevailing winds to permit good air circulation. Main alleys should be at least 16 feet wide. Stack foundations should be sufficiently elevated to permit ready access of air to the pile and allow water to drain off quickly.

PLEASE NOTE THE ACTIVE INGREDIENT (3-IODO-2-PROPYNYL BUTYL CARBAMATE) CONTAINED IN THIS PRODUCT IS CURRENTLY UNDER RE-REGISTRATION. THEREFORE, ADDITIONAL LABELING REQUIREMENTS WILL BE NECESSARY IN THE FUTURE.

Typical Product Properties

Chemical structure	$\begin{array}{cccccccc} & \text{H} & \text{O} & & \text{H} & \text{H} & \text{H} & \text{H} \\ & & & & & & & \\ \text{I}-\text{C}\equiv\text{C}-\text{C}-\text{O}-\text{C}-\text{N}-\text{C}-\text{C}-\text{C}-\text{C}-\text{H} \\ & & & & & & & \\ & \text{H} & & & \text{H} & \text{H} & \text{H} & \text{H} \end{array}$
Chemical name	Carbamic acid, butyl-, 3-iodo-2-propynyl ester
Other names	3-iodo-2-propynyl butylcarbamate, IPBC
Formula	$\text{C}_8\text{H}_{12}\text{INO}_2$
Description	Clear, amber liquid
Specific gravity ($\text{H}_2\text{O} = 1$)	1.19
Percent active	20%
Odor	Odor free
Stability	Stable in pH range of 3-11

General Efficacy

Fungitrol™ 720 fungicide exhibits superior fungi, algae and bacteria control against a wide variety of organisms (See Table).

Agar Inhibition Data (values for active ingredient)

Test Organism	Minimum Inhibitory Concentration (MIC), ppm
Mold/Mildew/Yeast/Fungi	
<i>Alternaria tenuis</i>	5.0
<i>Aspergillus glaucus</i>	4.0
<i>Aspergillus niger</i>	0.6-5.0
<i>Aspergillus oryzae</i>	4.0
<i>Aureobasidium pullulans</i>	4.0-6.0
<i>Candida albicans</i>	6.0-8.0
<i>Chaetomium globosum</i>	5.0
<i>Gliocladium sp.</i>	8.0
<i>Penicillium brevicaulis</i>	1.0
<i>Penicillium funiculosum</i>	4.0-6.0
<i>Saccharomyces cerevisiae</i>	5.0
<i>Talaromyces flavus</i>	6.0
<i>Trichoderma viride</i>	10.0

Test Organism	Minimum Inhibitory Concentration (MIC), ppm
Algae	
<i>Chlorella pyrenoidosa</i>	8.0
<i>Oscillatoria sp.</i>	<50.0

Bacteria	
<i>Bacillus subtilis</i>	50.0
<i>Escherichia coli</i>	100.0
<i>Klebsiella pneumoniae</i>	50.0
<i>Pseudonomas aeruginosa</i>	250 -1000

Solubility

Fungitrol™ 720 fungicide exhibits excellent solubility characteristics in non-aqueous solvents, including ionic and non-ionic surfactants, emulsifiers, and commonly used alcohol and glycol derivatives. It is also moderately soluble in water.

Packaging Information

Product	Pkg Type	Net Vol	Pkg type	Net Vol
Fungitrol 720	PAIL	18.9L	DRUM	208.2L

Product Safety Information

Please see the Safety Data Sheet (SDS) regarding safety information.

Regulatory requirements governing the use, registration, and approval of industrial biocides around the world are continually changing and evolving.

All statements, information and data presented herein are believed to be accurate and reliable, but are not to be taken as a guarantee, an express warranty, or an implied warranty of merchantability or fitness for a particular purpose, or representation, express or implied, for which Ashland Inc. and its subsidiaries or affiliates assume legal responsibility. It is the customer's responsibility to ensure that its use of industrial biocidal products is in accordance with all applicable laws and regulations. In addition, customers are strongly advised to confirm that the industrial biocide they are purchasing has all necessary regulatory approvals for the intended use and the country where the product is going to be used.

To learn more, visit ashland.com

EMAIL: specialtiessolutions@ashland.com

CHINA Tel: +86 212402 4888 DUBAI Tel: +9714 3818512 INDIA Tel: +91 22 61484646
 MEXICO Tel: +52 55 52 76 6121 SINGAPORE Tel: +65 6775 5366
 SWITZERLAND Tel: +4152 560 55 00

ASHLAND.