

# Technical Data Sheet

## EPIKURE™ Curing Agent 3030

### Product Description

EPIKURE™ Curing Agent 3030 is a very low viscosity amidoamine, medium imidazoline content epoxy curing agent based on tall oil fatty acid and polyamines. It is moderately fast setting and exhibits excellent epoxy resin compatibility in systems “as is” or with co-curing agents such as EPIKURE Curing Agent 3381.

### Application Areas/Suggested Uses

- High solids coatings
- Floorings
- Castings
- Concrete repair
- Metal and plastic adhesives
- Electrical potting
- Conformal coatings

### Benefits

- Excellent epoxy resin compatibility
- Good corrosion resistance
- Low viscosity
- Moderate pot life
- High filler loading
- Excellent wetting characteristics

### Sales Specifications

Property	Value	Unit	Test Method
Amine Value	400 - 425	g/eq	ASTM D2896
Color	=9	Gardner	ASTM D1544
Viscosity at 25°C	300 - 600	cP	ASTM D2196

### Typical Properties

EPIKURE Curing Agent 3030  
<https://www.hexion.com/en-US/product/epikure-curing-agent-3030>

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Property	Value	Unit	Test Method
Appearance	Clear and free of foreign particles		
Equivalent Weight	95		
Mix Ratio EPON™ Resin 828	40 - 60	pbw	
Pounds/Gallon @ 25°C	7.9	lbs/gal	ASTM D1475

## Performance Properties

Table 1 / Epoxy Systems Cured with EPIKURE™ Curing Agent 3030

	Method	Units	A	B	C	D
EPON™ Resin 828		pbw	100			100
EPON Resin 813		pbw		100	100	
EPIKURE Curing Agent 3030		pbw	50	50	40	60
Handling Properties @ 25°C						
Initial viscosity		cP	4,100	720	4,300	3,500
Pot life, 100 gram mass		minutes	125	193	159	104
Cured State Properties <sup>1</sup>						
HDT	ASTM D648	°C	54	38	57	51
Tensile strength	ASTM D638	psi	7,667	4,165	8,421	6,607
Tensile elongation at break		%	5.5	11.3	4.5	8.7
Flexural strength	ASTM D790	psi	12,465	8,341	13,709	11,601

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	Method	Units	A	B	C	D
Initial flexural modulus, 10 <sup>6</sup>		psi	0.36	0.25	0.39	0.34
Hardness	Shore D		81	78	82	80
Chemical Resistance <sup>2</sup>						
Water		%	0.19	0.27	0.16	0.20
5% acetic acid		%	0.74	1.48	0.40	1.53
5% sodium hydroxide		%	0.18	0.24	0.15	0.20
50% xylene / 50% isopropanol		%	2.55	-0.53	1.24	5.30

<sup>1</sup> Determined on 1/8-inch thick test specimens cured 24 hrs at 25 °C followed by 2 hrs at 100 °C.

<sup>2</sup> Percent weight gain after immersion for 24 hrs at 25 °C.

## Safety, Storage & Handling

Please refer to the MSDS for the most current Safety and Handling information.

Please refer to the Hexion web site for Shelf Life and recommended Storage information.

EPIKURE Curing Agent 3030 should be kept in closed containers in a cool, dry place. Product will absorb moisture and carbon dioxide which may affect viscosity or create foaming when reacted with epoxy resins.

Exposure to these materials should be minimized and avoided, if feasible, through the observance of proper precautions, use of appropriate engineering controls and proper personal protective clothing and equipment, and adherence to proper handling procedures. None of these materials should be used, stored, or transported until the handling precautions and recommendations as stated in the Material Safety Data Sheet (MSDS) for these and all other products being used are understood by all persons who will work with them. Questions and requests for information on Hexion Inc. ("Hexion") products should be directed to your Hexion sales representative, or the nearest Hexion sales office. Information and MSDSs on non-Hexion products should be obtained from the respective manufacturer.

## Packaging

Available in bulk and drum quantities.

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## Contact Information

For product prices, availability, or order placement, please contact customer service:

[www.hexion.com/Contacts/](http://www.hexion.com/Contacts/)

For literature and technical assistance, visit our website at: [www.hexion.com](http://www.hexion.com)

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