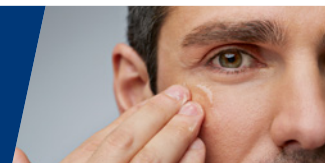


# MEN'S CARE



## 1-083-SL-17 / Even Better Skin Serum for Men

PHASE	INGREDIENTS/TRADE NAME	INCI	%W/W	SUPPLIER
A	dem. Water	Aqua (Water)	84.00	
	Xanthan Gum	Xanthan Gum	0.50	On request
	Glycerin	Glycerin	3.00	Brenntag
B	INACALM®	Bentonite (and) Silver Carboxymethylalaninate	1.00	Inabata*
	1,4-Butylene Glycol	Butylene Glycol	4.00	Brenntag
	Alcohol 99,8%	Alcohol	3.00	Various*
	OXISMOOTH® CO	Isoamyl Cocoate	2.00	Oxiteno*
C	PURAMEX® ZN	Zinc Lactate (and) Aqua	1.00	Corbion*
	PURAC® HiPure 90	Lactic Acid (and) Aqua	1.00	Corbion*
	Phenoxyethanol	Phenoxyethanol	1.00	Brenntag
	PURASAL® S/HQ 60	Sodium Lactate (and) Aqua	0.50	Corbion*
	DAILY CLEAN E_1864952	Parfum (Fragrance)	0.50	MANE*

\*Available from Brenntag

### Characteristics

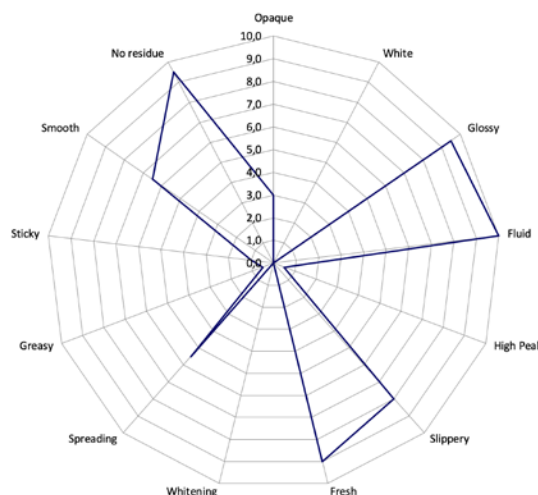
- / INACALM® improves problem skin, reduces redness and fights inflammation.
- / PURAMEX® ZN has a sebum control function.
- / OXISMOOTH® CO is ideal for natural and mild formulations.  
In acts as an emollient and solubilizer.

### Procedure

1. Disperse Xanthan Gum into water and stir until hydrated.
2. Disperse INACALM® into Glycerin and add the remaining ingredients of phase B step by step. Stir until uniform.
3. Add phase B to phase A under stirring.
4. Add the ingredients of phase C and adjust the pH-value about 5-6.

### Stability

- / Stability test at 23°C, 40°C, 4°C ongoing.
- / Viscosity (Brookfield, RVT, Sp. TC, 4rpm) @23°C: 3500 mPa.s
- / pH-value: 5.0 - 6.0



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